placing a substrate in a reaction chamber on said first electrode so that a first surface of said substrate faces toward said second electrode;

introducing a first film forming gas into said reaction chamber through said second electrode;

exciting said first film forming gas in order to form an insulating film by vapor deposition on said substrate placed in said reaction chamber;

introducing a second film forming gas into said reaction chamber through said second electrode;

exciting said second film forming gas in order to form a conductive film by vapor deposition on said insulating film in said reaction chamber:

removing said substrate from said reaction chamber after said vapor deposition:

introducing a cleaning gas into said reaction chamber through said second electrode:

exciting said cleaning gas in order to perform a plasma cleaning on at least a portion of said pair of electrodes.

- 4. The method of claim 3 wherein said insulating film comprises a material selected from the group consisting of silicon nitride, SiO2, phosphate glass, boronsilicate glass and aluminum nitride.
- 5. The method of claim 3 wherein said conductive film comprises a material selected from the group of consisting of aluminum, iron, nickel and

6. A vapor reaction method comprising the steps of:

preparing a pair of first and second electrodes within a reaction chamber, said pair of electrodes being arranged substantially in parallel with each other:

placing a substrate in a reaction chamber on said first electrode so that a first surface of said substrate faces toward said second electrode;

introducing a first film forming gas into said reaction chamber through said second electrode;

exciting said first film forming gas in order to form an insulating film by vapor deposition on said substrate placed in said reaction chamber;

introducing a second\film forming gas into said reaction chamber through said second electrode;

exciting said second film forming gas in order to form a metal silicide film by vapor deposition on said insulating film in said reaction chamber:

removing said substrate from said reaction chamber after said vapor deposition;

introducing a cleaning gas into said reaction chamber through said second electrode:

exciting said cleaning gas in order to perform a plasma cleaning on at least a portion of said pair of electrodes.

7. The method of claim 6 wherein said insulating film comprises a material selected from the group consisting of silicon nitride SiO2, phosphate

8. The method of claim 6 wherein said metal silicide film comprises a material selected from the group of consisting of SiMx (where O<x<4 and M is such a metal as Mo, W, In, Cr, Sn or Ga).

## 9. A vapor reaction method comprising the steps of:

preparing a pair of first and second electrodes within a reaction chamber, said pair of electrodes being arranged substantially in parallel with each other:

placing a substrate in a reaction chamber on said first electrode so that a first surface of said substrate faces toward said second electrode;

introducing a first film forming gas into said reaction chamber through said second electrode;

exciting said first film forming gas in order to form a semiconductor film by vapor deposition on said substrate placed in said reaction chamber:

introducing a second film forming gas into said reaction chamber through said second electrode;

exciting said second film forming gas in order to form a conductive film by vapor deposition on said semiconductor film in said reaction chamber:

removing said substrate from said reaction chamber after said vapor deposition:

introducing a cleaning gas into said reaction chamber through said second electrode:

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10. The method of claim 9 wherein said conductive film comprises a material selected from the group consisting of aluminum, iron, nickel and cobalt.

## 11. A vapor reaction method comprising the steps of:

preparing a pair of first and second electrodes within a reaction chamber, said pair of electrodes being arranged substantially in parallel with each other:

placing a substrate in a reaction chamber on said first electrode so that a first surface of said substrate faces toward said second electrode;

introducing a first film forming gas into said reaction chamber through said second electrode;

exciting said first film forming gas in order to form a semiconductor film by vapor deposition on said substrate placed in said reaction chamber:

introducing a second film forming gas into said reaction chamber through said second electrode;

exciting said second film forming gas in order to form a metal silicide film by vapor deposition on said semiconductor film in said reaction chamber:

removing said substrate from said reaction chamber after said vapor deposition;

introducing a cleaning gas into said reaction chamber through said second electrode:

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12. The method of claim 11 wherein said metal silicide film comprises a material selected from the group of consisting of SiMx (where  $0 \le x \le 4$  and M is such a metal as Mo, W, In, Cr, Sn or Ga).

## 13. A vapor reaction method comprising the steps of:

preparing a pair of first and second electrodes within a reaction chamber, said pair of electrodes being arranged substantially in parallel with each other:

placing a substrate in a reaction chamber on said first electrode so that a first surface of said substrate faces toward said second electrode;

introducing a first film forming gas into said reaction chamber through said second electrode;

exciting said first film forming gas in order to form a first insulating film by vapor deposition on said substrate placed in said reaction chamber:

introducing a second film forming gas into said reaction chamber through said second electrode:

exciting said second film forming gas in order to form a second insulating film by vapor deposition on said first insulating film in said reaction chamber:

removing said substrate from said reaction chamber after said vapor deposition;

introducing a cleaning gas into said reaction chamber through said second electrode:

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- 14. The method of claim 13 wherein said first and second insulating film are different type.
- 15. The method of claim 13 wherein said first and second insulating film are same type.
  - 16.  $\lambda$  vapor reaction method comprising the steps of:

preparing a pair of first and second electrodes within a reaction chamber, said pair of electrodes being arranged, substantially in parallel with each other;

placing a substrate in a reaction chamber on said first electrode so that a first surface of said substrate faces toward said second electrode;

introducing a first film forming gas into said reaction chamber through said second electrode;

exciting said first film' forming gas in order to form a SiO2 film by vapor deposition on said substrate placed in said reaction chamber;

introducing a second film forming gas into said reaction chamber through said second electrode;

exciting said second film forming gas in order to form a phosphate glass film by vapor deposition on said SiO2 film in said reaction chamber:

removing said substrate from said reaction chamber after said vapor deposition:

introducing a cleaning gas into said reaction chamber through

on at least a portion of said pair of electrodes.

## 17. A vapor reaction method comprising the steps of:

preparing a pair of first and second electrodes within a reaction chamber, said pair of electrodes being arranged substantially in parallel with each other;

placing a substrate in a reaction chamber on said first electrode so that a first surface of said substrate faces toward said second electrode;

introducing a first film forming gas into said reaction chamber through said second electrode;

exciting said first film forming gas in order to form a SiO2 film by vapor deposition on said substrate placed in said reaction chamber;

introducing a second film forming gas into said reaction chamber through said second electrode;

exciting said second film forming gas in order to form a boronsilicate glass film by vapor deposition on said SiO2 film in said reaction chamber;

removing said substrate from said reaction chamber after said vapor deposition;

introducing a cleaning gas into said reaction chamber through said second electrode:

exciting said cleaning gas in order to perform a plasma cleaning on at least a portion of said pair of electrodes.

chamber, said pair of electrodes being arranged substantially in parallel with each other:

placing a substrate in a reaction chamber on said first electrode so that a first surface of said substrate faces toward said second electrode;

introducing a first film forming gas into said reaction chamber through said second electrode;

exciting said first film forming gas in order to form a first conductive film by vapor deposition on said substrate placed in said reaction chamber;

introducing a second film forming gas into said reaction chamber through said second electrode;

exciting said second film forming gas in order to form a second conductive film by vapor deposition on said first conductive film in said reaction chamber:

removing said substrate from said reaction chamber after said vapor deposition;

introducing a cleaning gas into said reaction chamber through said second electrode:

exciting said cleaning gas in order to perform a plasma cleaning on at least a portion of said pair of electrodes.

19. The method of claims 3, 6, 9, 11, 13, 16, 17 or 18, wherein said cleaning gas is a fluoride.